

Technical Data Sheet OnAdd® Process Oil

INTRODUCTION

OnAdd® Process Oil is a plasticizer for Road Marking paints. It supports resin addition and aids in dispersion during mixing operation. It has good colour stability and thus can be used for white and coloured products. It has good natural antioxidant properties for high temperature applications like Hot Melt Road Marking Paints.

TYPICAL PROPERTIES

Tests	Unit	Standard	Test Methods
Appearance	-	Bright & Clear Liquid	Visual
Color	-	Max 2.0	ASTM D 1500 (Visual)
Density @ 29.5 °C	gm/cc	0.835 – 0.890	ASTM D 1298
Kinematic Viscosity @ 40 °C	cst	25 – 35	ASTM D 445/IS 1448 P-25
Flash Point - COC	°C	Min 190	ASTM D 92/ IS 1448 P-69
*Aniline Point	°C	90 – 110	ASTM D 611/ IS 1448 P-3
Pour Point	°C	Max 0	ASTM D 97/ IS 1448 P-10

***Note: May vary slightly depending on the source of the raw material.**

APPLICATION

Hot Melt Road Marking Paints

STORAGE

Store in a sheltered place away from sources of heat and moisture

PACKAGING

209 litres Drum

Reference No: ON/P-00037	Issue Date: January 20, 2014	Prepared By: Dnyaneshwar Shekare	Date: 08/01/15
Revision No: 01	Revision Date: January 8, 2015	Approved By: Deepali Nikam	Date: 08/01/15

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